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# **Garmin Integrated Flight Deck Engine Data Analyzer Instructions**

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Garmin International, Inc., 1200 East 151st Street, Olathe, Kansas 66062, U.S.A.  
Toll free: 800/800.1020 or 866/739.5687 Tel: 913/397.8200 Fax: 913/397.8282

Garmin AT, Inc., 2345 Turner Road SE, Salem, OR 97302, U.S.A.  
Tel: 503/391.3411 Fax: 503/364.2138

Garmin (Europe) Ltd, Liberty House, Bulls Copse Road, Hounslow Business Park, Southampton, SO40 9RB, U.K.  
Tel: 44/0870.8501241 Fax: 44/0870.8501251

Garmin Corporation, No. 68, Jangshu 2nd Road, Shijr, Taipei County, Taiwan  
Tel: 886/02.2642.9199 Fax: 886/02.2642.9099

Web Site Address: [www.garmin.com](http://www.garmin.com)

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## INTRODUCTION

The Garmin Integrated Flight Deck Engine Data Analyzer is a Visual Basic macro written for Microsoft Excel and designed to enable owner/operators of turbine-powered aircraft to log and analyze engine data.

## SYSTEM REQUIREMENTS

Before installing the Garmin Integrated Flight Deck Engine Data Analyzer make sure your computer meets the System Requirements.

### SOFTWARE

- Windows XP, Vista, 7
- MS Excel 2003 or later

### RECOMMENDED HARDWARE

- SD Card Reader
- 1 GB RAM
- 10 MB hard drive space

## INSTALLATION

The installation process consists of clicking the link on the website to download and run the self-extracting .zip application. Once the installation has finished you should be able to locate and open the Garmin Integrated Flight Deck Engine Data Analyzer spreadsheet on your local hard drive.

- 1) Visit <https://fly.garmin.com/fly-garmin/support/engine-data-analyzer/>
- 2) Click on the download link for the Garmin Integrated Flight Deck Engine Data Analyzer (EDA). Depending on your connection speed, the download may take up to a few minutes.
- 3) Specify a local directory for the WinZip Self-Extractor to place the necessary files. The default location for the install is "C:\Garmin\G1000", to use another directory, type it in the text box, or click the **Browse...** button to choose a different install location.

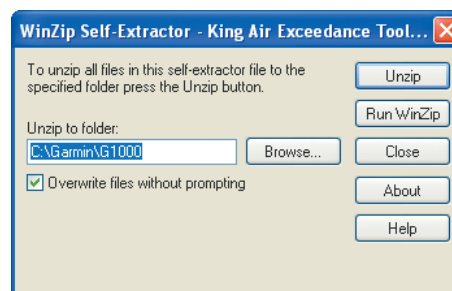


Figure 1 WinZip Self-Extractor

- 5) Click **Unzip**
- 6) Once the WinZip Self-Extractor has finished, a window will appear to show that the installation was successful, Click **OK** to continue

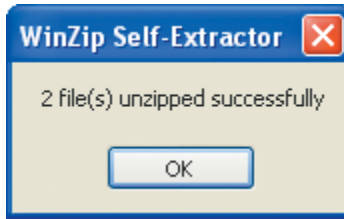


Figure 2 Installation Successful

- 7) Close the WinZip Self-Extractor

## CONFIGURATION

In order for the EDA to evaluate any engine data, the necessary engine parameters will need to be entered into the spreadsheet. Before you proceed with this step, ensure that you have a current AFM for your aircraft.

### User Defined Color Codes

|    | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P |
|----|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 2  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 3  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 4  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 5  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 6  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 7  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 9  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 10 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 11 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 12 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 13 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 14 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 15 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 16 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 17 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 18 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 19 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 20 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 21 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 22 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 23 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 24 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 25 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 26 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 27 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 28 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 29 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 30 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 31 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 32 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 33 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 34 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 35 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 36 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |

Figure 3 Engine Limitations

- 1) Locate and open the EDA spreadsheet. Note that the default install location is C:\Garmin\G1000.
- 2) Enable macros (if not already enabled).
- 3) Click on the Limitations worksheet. Enter the required engine limitations into the spreadsheet. See the appropriate sections in your aircraft's AFM for detailed engine performance information.
- 4) Check or uncheck the engine parameter limits that you want to be evaluated.
- 5) Set the desired color code for each parameter limit as shown in Figure 3. These color codes will appear on the Exceedance worksheet when a parameter corresponding to the color code has been exceeded.
- 6) Once all engine limitations are configured, click 'Save' to complete the configuration.

## OPERATION

Engine log files from the aircraft system SD card can be downloaded and then analyzed by the EDA. The resulting analysis will show instances of operation which are outside the established limits.



**NOTE:** Any new engine data, or new analysis will require that the data be reanalyzed before the results are shown on the appropriate worksheets.

- 1) Click on the Summary worksheet.
- 2) Ensure that the network path in the Data Directory field is complete and accurate. Note that the default path is "C:\Garmin\G1000\data".

|   | A | B   | C    | D   | E  | F           | G        | H               | I                    | J                | K | L             | M | N | O |
|---|---|---|------|---|----|-------------|----------|-----------------|----------------------|------------------|---|---------------|---|---|---|
| 1 |   |   |      |   |    |             |          |                 |                      |                  |   |               |   |   |   |
| 2 |   | Update File List  |      | Analyze New Files   |    |             |          | Data Directory: | C:\Garmin\G1000\data |                  |   |               |   |   |   |
| 3 |   | <input type="checkbox"/> Hide Files with No Exceedances |      | <input type="checkbox"/> Hide Files with No Engine Run Time |    |             |          |                 |                      |                  |   |               |   |   |   |
| 4 |   |   |      |   |    |             |          |                 |                      |                  |   |               |   |   |   |
| 5 |   |   |      |   |    |             |          | Running Time    |                      |                  |   |               |   |   |   |
| 6 |   | Date  | Time | From  | To | Flight Time | Engine 1 | Engine 2        | Fuel Used            | Exceedance Count |   | Raw Data File |   |   |   |
| 7 |   |   |      |   |    |             |          |                 |                      |                  |   |               |   |   |   |
| 8 |   |   |      |   |    |             |          |                 |                      |                  |   |               |   |   |   |
| 9 |   |   |      |   |    |             |          |                 |                      |                  |   |               |   |   |   |

Figure 4 Empty Summary Worksheet

- 3) Remove the SD card from the aircraft and place it into an SD card reader connected to your PC.
- 4) Copy the desired log files from the SD card to the folder that corresponds to the data path entered into the Data Directory cell in the spreadsheet.

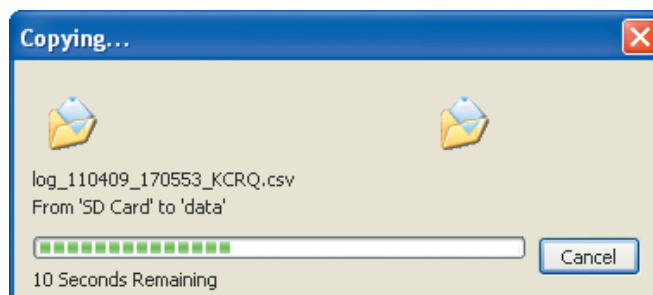


Figure 5 Copying Log Files

- 5) Click the **Update File List** button. Any files that were added to the directory will be imported, and will appear with grey data cells. The grey cells indicate log files that have not yet been analyzed.

|    | A   | B        | C   | D  | E               | F        | G                    | H         | I                | J                          | K | L | M | N |
|----|---|----------|---|----|-----------------|----------|----------------------|-----------|------------------|----------------------------|---|---|---|---|
| 1  | Update File List  |          | Analyze New Files   |    | Data Directory: |          | C:\Garmin\G1000\data |           |                  |                            |   |   |   |   |
| 3  | <input type="checkbox"/> Hide Files with No Exceedances |          | <input type="checkbox"/> Hide Files with No Engine Run Time |    |                 |          |                      |           |                  |                            |   |   |   |   |
| 5  |   |          |   |    | Running Time    |          |                      |           |                  |                            |   |   |   |   |
| 6  | Date  | Time     | From  | To | Flight Time     | Engine 1 | Engine 2             | Fuel Used | Exceedance Count | Raw Data File              |   |   |   |   |
| 7  | 11/16/2011  | 14:26:34 | KAPA  |    |                 |          |                      |           |                  | log_111116_142634_KAPA.csv |   |   |   |   |
| 8  | 11/16/2011  | 7:38:34  | KIXD  |    |                 |          |                      |           |                  | log_111116_073834_KIXD.csv |   |   |   |   |
| 9  | 11/16/2011  | 7:00:45  |   |    |                 |          |                      |           |                  | log_111116_070045_.csv     |   |   |   |   |
| 10 | 11/16/2011  | 6:47:34  | KIXD  |    |                 |          |                      |           |                  | log_111116_064734_KIXD.csv |   |   |   |   |
| 11 | 11/11/2011  | 10:45:04 |   |    |                 |          |                      |           |                  | log_111111_104504_.csv     |   |   |   |   |
| 12 | 11/9/2011   | 9:47:04  | KSNA  |    |                 |          |                      |           |                  | log_111109_094704_KSNA.csv |   |   |   |   |
| 13 | 11/4/2011   | 14:30:35 | KLRU  |    |                 |          |                      |           |                  | log_111104_143035_KLRU.csv |   |   |   |   |
| 14 | 11/4/2011   | 12:01:28 | KABQ  |    |                 |          |                      |           |                  | log_111104_120128_KABQ.csv |   |   |   |   |
| 15 | 11/4/2011   | 11:27:35 | KABQ  |    |                 |          |                      |           |                  | log_111104_112735_KABQ.csv |   |   |   |   |
| 16 | 11/1/2011   | 12:08:17 |   |    |                 |          |                      |           |                  | log_111101_120817_.csv     |   |   |   |   |
| 17 | 11/1/2011   | 11:36:05 | KSNA  |    |                 |          |                      |           |                  | log_111101_113605_KSNA.csv |   |   |   |   |
| 18 | 10/30/2011  | 11:00:34 | KLRU  |    |                 |          |                      |           |                  | log_111030_110034_KLRU.csv |   |   |   |   |
| 19 | 10/30/2011  | 7:28:05  | KIXD  |    |                 |          |                      |           |                  | log_111030_072805_KIXD.csv |   |   |   |   |
| 20 | 10/28/2011  | 16:04:22 | KIXD  |    |                 |          |                      |           |                  | log_111028_160422_KIXD.csv |   |   |   |   |
| 21 | 10/27/2011  | 19:51:35 | KPTK  |    |                 |          |                      |           |                  | log_111027_195135_KPTK.csv |   |   |   |   |
| 22 | 10/27/2011  | 12:21:34 | KIXD  |    |                 |          |                      |           |                  | log_111027_122134_KIXD.csv |   |   |   |   |
| 23 | 10/27/2011  | 10:58:29 |   |    |                 |          |                      |           |                  | log_111027_105829_.csv     |   |   |   |   |
| 24 | 10/26/2011  | 16:01:22 | KIXD  |    |                 |          |                      |           |                  | log_111026_160122_KIXD.csv |   |   |   |   |
| 25 | 10/25/2011  | 16:40:34 | KPTK  |    |                 |          |                      |           |                  | log_111025_164034_KPTK.csv |   |   |   |   |
| 26 | 10/25/2011  | 15:40:59 | KPTK  |    |                 |          |                      |           |                  | log_111025_154059_KPTK.csv |   |   |   |   |
| 27 | 10/25/2011  | 15:34:42 |   |    |                 |          |                      |           |                  | log_111025_153442_.csv     |   |   |   |   |
| 28 | 10/24/2011  | 7:27:08  | KIXD  |    |                 |          |                      |           |                  | log_111024_072708_KIXD.csv |   |   |   |   |
| 29 | 10/23/2011  | 15:50:35 | KIXD  |    |                 |          |                      |           |                  | log_111023_155035_KIXD.csv |   |   |   |   |
| 30 | 10/23/2011  | 15:25:45 |   |    |                 |          |                      |           |                  | log_111023_152545_.csv     |   |   |   |   |
| 31 | 10/21/2011  | 15:47:04 | KHOU  |    |                 |          |                      |           |                  | log_111021_154704_KHOU.csv |   |   |   |   |
| 32 | 10/21/2011  | 14:21:23 | KHOU  |    |                 |          |                      |           |                  | log_111021_142123_KHOU.csv |   |   |   |   |
| 33 | 10/21/2011  | 13:46:47 |   |    |                 |          |                      |           |                  | log_111021_134647_.csv     |   |   |   |   |
| 34 | 10/21/2011  | 9:06:59  | KHOU  |    |                 |          |                      |           |                  | log_111021_090659_KHOU.csv |   |   |   |   |
| 35 | 10/21/2011  | 8:47:28  | KHOU  |    |                 |          |                      |           |                  | log_111021_084728_KHOU.csv |   |   |   |   |
| 36 | 10/20/2011  | 16:56:34 | KHOU  |    |                 |          |                      |           |                  | log_111020_165634_KHOU.csv |   |   |   |   |
| 37 | 10/20/2011  | 15:01:34 | KHQZ  |    |                 |          |                      |           |                  | log_111020_150134_KHQZ.csv |   |   |   |   |
| 38 | 10/20/2011  | 12:15:04 | KHQZ  |    |                 |          |                      |           |                  | log_111020_121504_KHQZ.csv |   |   |   |   |
| 39 | 10/20/2011  | 12:10:34 | KSNA  |    |                 |          |                      |           |                  | log_111020_121034_KSNA.csv |   |   |   |   |

Figure 6 New Engine Log Files

- 6) Click the **Analyze New Files** button. Once pressed, the spreadsheet will perform the necessary computations and insert the results into the Summary and Exceedances worksheets. Depending on the number of log files imported, the process could take several minutes, please do not navigate to other worksheets until this process has finished. During this process the **Analyze New Files** button will display the current progress of the analysis and data results will gradually replace the empty grey cells.

Completed 15 of 43 files.

Figure 7 Progress Indicator



**NOTE:** If the **Hide Flights with Zero Exceedances** and/or **Hide Files with No Engine Run Time** box is checked, and no flights contain exceedances, or engine run time, the Summary and Exceedances worksheets will have no visible data.

- 7) Once the data has been downloaded from the SD card, remove it from the PC and place it back into the SD Card slot in the aircraft.
- 8) As more data is collected from the aircraft, repeat steps 1-6 to import and analyze new data.
- 9) If you wish to clear existing engine data from the EDA spreadsheet, click the **Clear Data Sheets** button. This will clear any logs and analyzed data, but it will not clear the Limitations, or remove the log files from the Data folder.

## VIEWING EXCEEDANCES

Engine log data that has been analyzed, will show in the Summary and Exceedances worksheets. The Summary worksheet gives an overview of the flight, as well as the exceedance count. The Exceedances worksheet gives a detailed list of each exceedance, when it occurred, for how long, and which parameter was exceeded.

- 1) Click on the Summary worksheet to view a line-by-line summary of each engine log. Each line shows: Date, Time, From, To, Flight Time, Engine Run Time, Fuel Used, Exceedance Count, and Raw Data File.

| Date       | Time     | From | To    | Flight Time | Running Time |          | Fuel Used | Exceedance Count | Raw Data File              |
|------------|----------|------|-------|-------------|--------------|----------|-----------|------------------|----------------------------|
|            |          |      |       |             | Engine 1     | Engine 2 |           |                  |                            |
| 10/25/2011 | 15:40:59 | KPTK |       | 0.00        | 0.00         | 0.00     | 0         | 0                | log_111025_154059_KPTK.csv |
| 10/25/2011 | 15:34:42 |      |       | 0.00        | 0.00         | 0.00     | 0         | 0                | log_111025_153442_.csv     |
| 10/24/2011 | 7:27:08  | KIXD | FAVLI | 2.05        | 2.33         | 2.34     | 225       | 25               | log_111024_072708_KIXD.csv |

**Figure 8 Engine Log Summary**

- 2) To view detailed exceedance information about a particular flight, click on the Exceedances worksheet.
- 3) Scroll through the list of exceedances until you reach the desired flight. The beginning of each flight will include a single line summary of the flight, followed by a list of exceedances.
- 4) Exceedance limits are shown in order of occurrence. Each exceedance includes the following information: Start and End Time, Parameter Exceeded, Min/Max Value, Phase of Flight, Duration, and an Exceedance Note which provides additional information on how the parameter was exceeded. If a color code was assigned to an engine parameter limitation, the corresponding color will appear when the parameter is exceeded, as shown in Figure 9.

|      | B        | C        | D                                 | E                 | F              | G        | H   | I                | J                     | K | L | M |
|------|----------|----------|-----------------------------------|-------------------|----------------|----------|---|------------------|-----------------------|---|---|---|
| 1    | Time     | From     | To                                | Flight Time (Hrs) | Engine 1       | Engine 2 | Fuel Used (Gals)  | Exceedance Count | Raw Data File         |   |   |   |
| 1266 | 20:14:11 | KMCI     | KIXD                              | 1.81              | 2.05           | 2.06     | 193   | 67               | log_110909_201411.csv |   |   |   |
| 1267 |          |          |                                   |                   |                |          |   |                  |                       |   |   |   |
| 1268 | Start    | End      | Parameter                         | Min/Max Value     | Phase          | Duration | Exceedance Note   |                  |                       |   |   |   |
| 1269 | 20:15:00 | 20:15:01 | Maximum ITT, Engine 2             | 1005              | Starting       | 2        | During engine start ITT must not exceed 1000.                                   |                  |                       |   |   |   |
| 1270 | 20:15:32 | 20:15:33 | Minimum Oil Temperature, Engine 1 | -42.78            | Starting       | 3        | In this operating condition, oil temperature must not be less than -40.         |                  |                       |   |   |   |
| 1271 | 20:15:37 | 20:15:37 | Maximum Oil Pressure, Engine 1    | 210               | Starting       | 1        | In this operating condition, oil pressure must not exceed 200.                  |                  |                       |   |   |   |
| 1272 | 20:15:43 | 20:15:49 | Maximum ITT, Engine 1             | 860               | Starting       | 6        | During engine start ITT may exceed 850 for no more than 5 seconds.              |                  |                       |   |   |   |
| 1273 | 20:15:51 | 20:15:53 | Minimum Oil Temperature, Engine 1 | -42.78            | Starting       | 2        | In this operating condition, oil temperature must not be less than -40.         |                  |                       |   |   |   |
| 1274 | 20:16:05 | 20:16:07 | Minimum Oil Pressure, Engine 1    | 59                | On Ground      | 2        | In this operating condition oil pressure must not be less than 60.              |                  |                       |   |   |   |
| 1275 | 20:16:13 | 20:18:14 | Minimum Propeller RPM, Engine 1   | 1131              | On Ground      | 120      | Stabilized ground operation below 1150 RPM is prohibited.                       |                  |                       |   |   |   |
| 1276 | 20:16:19 | 20:16:40 | Maximum ITT, Engine 1             | 800               | On Ground      | 22       | In this operating condition ITT may exceed 750 for no more than 20 seconds.     |                  |                       |   |   |   |
| 1277 | 20:18:17 | 20:18:35 | Minimum Propeller RPM, Engine 1   | 1141              | On Ground      | 19       | Stabilized ground operation below 1150 RPM is prohibited.                       |                  |                       |   |   |   |
| 1278 | 20:20:04 | 20:20:59 | Minimum N1, Engine 2              | 59.62             | On Ground      | 52       | N1 is limited to a minimum of 61 at Low Idle.                                   |                  |                       |   |   |   |
| 1279 | 20:20:06 | 20:20:56 | Minimum N1, Engine 1              | 58.36             | On Ground      | 47       | N1 is limited to a minimum of 61 at Low Idle.                                   |                  |                       |   |   |   |
| 1280 | 20:20:57 | 20:20:57 | Minimum Propeller RPM, Engine 1   | 1139              | On Ground      | 1        | Stabilized ground operation below 1150 RPM is prohibited.                       |                  |                       |   |   |   |
| 1281 | 20:21:01 | 20:21:04 | Minimum Propeller RPM, Engine 1   | 1131              | On Ground      | 3        | Stabilized ground operation below 1150 RPM is prohibited.                       |                  |                       |   |   |   |
| 1282 | 20:23:50 | 20:23:53 | Minimum Propeller RPM, Engine 1   | 1149              | On Ground      | 5        | Stabilized ground operation below 1150 RPM is prohibited.                       |                  |                       |   |   |   |
| 1283 | 20:25:29 | 20:25:29 | Maximum Oil Pressure, Engine 2    | 140               | Takeoff        | 2        | In this operating condition, oil pressure is limited to 135.                    |                  |                       |   |   |   |
| 1284 | 20:25:29 | 20:25:41 | Maximum N1, Engine 2              | 104.50            | Takeoff        | 11       | In this operating condition N1 must not exceed 104.                             |                  |                       |   |   |   |
| 1285 | 20:25:32 | 20:25:32 | Minimum Oil Temperature, Engine 2 | -1.11             | Takeoff        | 2        | In this operating condition, oil temperature must not be less than 0.           |                  |                       |   |   |   |
| 1286 | 20:25:34 | 20:25:36 | Maximum Oil Temperature, Engine 1 | 111.11            | Takeoff        | 2        | In this operating condition oil temperature must not exceed 104.                |                  |                       |   |   |   |
| 1287 | 20:25:36 | 20:25:36 | Maximum Torque, Engine 1          | 2760              | Takeoff        | 1        | In this operating condition torque must not exceed 2750.                        |                  |                       |   |   |   |
| 1288 | 20:25:36 | 20:25:38 | Minimum Oil Temperature, Engine 2 | 51.67             | Takeoff        | 2        | A minimum oil temperature of 55 is recommended for fuel heater operation at t   |                  |                       |   |   |   |
| 1289 | 20:25:36 | 20:25:41 | Maximum Torque, Engine 1          | 2760              | Takeoff        | 6        | In this operating condition torque must not exceed 2750.                        |                  |                       |   |   |   |
| 1290 | 20:25:43 | 20:25:43 | Maximum Oil Pressure, Engine 2    | 88                | Takeoff        | 2        | In this operating condition oil pressure must not be less than 90.              |                  |                       |   |   |   |
| 1291 | 20:25:48 | 20:25:50 | Minimum Oil Temperature, Engine 2 | -3.89             | Cruise Climb   | 2        | In this operating condition, oil temperature must not be less than 0.           |                  |                       |   |   |   |
| 1292 | 20:26:23 | 20:26:28 | Maximum Torque, Engine 1          | 2250              | Cruise Climb   | 6        | In this operating condition torque may exceed 2230 for no more than 5 seconds.  |                  |                       |   |   |   |
| 1293 | 20:34:43 | 20:34:54 | Maximum N1, Engine 1              | 104.50            | Cruise Climb   | 12       | In this operating condition N1 must not exceed 104.                             |                  |                       |   |   |   |
| 1294 | 20:36:25 | 20:36:27 | Maximum Oil Pressure, Engine 1    | 140               | Cruise Climb   | 2        | When N1 is greater than 72 and oil temperature is between 60 and 71, normal oil |                  |                       |   |   |   |
| 1295 | 20:36:44 | 20:36:44 | Minimum Oil Pressure, Engine 2    | 88                | Cruise Climb   | 2        | In this operating condition oil pressure must not be less than 90.              |                  |                       |   |   |   |
| 1296 | 20:37:01 | 20:37:01 | Maximum Oil Pressure, Engine 2    | 140               | Cruise Climb   | 2        | In this operating condition, oil pressure is limited to 135.                    |                  |                       |   |   |   |
| 1297 | 20:37:55 | 20:37:57 | Minimum Oil Pressure, Engine 1    | 88                | Max Continuous | 2        | In this operating condition oil pressure must not be less than 90.              |                  |                       |   |   |   |
| 1298 | 20:38:02 | 20:38:08 | Maximum Torque, Engine 2          | 2250              | Max Continuous | 6        | In this operating condition torque may exceed 2230 for no more than 5 seconds.  |                  |                       |   |   |   |
| 1299 | 20:38:17 | 20:38:18 | Minimum Oil Temperature, Engine 1 | -3.89             | Max Continuous | 2        | In this operating condition, oil temperature must not be less than 0.           |                  |                       |   |   |   |
| 1300 | 20:38:22 | 20:38:32 | Maximum N1, Engine 2              | 104.50            | Max Continuous | 11       | In this operating condition N1 must not exceed 104.                             |                  |                       |   |   |   |
| 1301 | 20:38:51 | 20:38:53 | Maximum Oil Pressure, Engine 1    | 140               | Max Continuous | 2        | When N1 is greater than 72 and oil temperature is between 60 and 71, normal oil |                  |                       |   |   |   |
| 1302 | 20:39:43 | 20:39:45 | Maximum ITT, Engine 1             | 860               | Max Continuous | 2        | In this operating condition, ITT must not exceed 850.                           |                  |                       |   |   |   |

**Figure 9 Exceedances**

**Garmin International, Inc.**  
1200 East 151st Street  
Olathe, KS 66062, U.S.A.  
p:913.397.8200  
f:913.397.8282

**Garmin AT, Inc.**  
2345 Turner Road SE  
Salem, OR 97302, U.S.A.  
p:503.391.3411  
f:503.364.2138

**Garmin (Europe) Ltd.**  
Liberty House, Bulls Copse Road  
Houndsdown Business Park  
Southampton, SO40 9RB, U.K.  
p:44/0870.8501241  
f:44/0870.8501251

**Garmin Corporation**  
No. 68, Jangshu 2nd Road  
Shijr, Taipei County, Taiwan  
p:886/02.2642.9199  
f:886/02.2642.9099

[www.garmin.com](http://www.garmin.com)

